

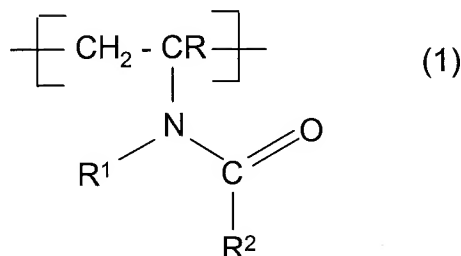
## AMENDMENTS TO THE CLAIMS

A complete list of all the presently or formerly pending claims in the application is provided below, with suitable headings to show the status of each claim and, where appropriate, its current text.

### Listing of Claims:

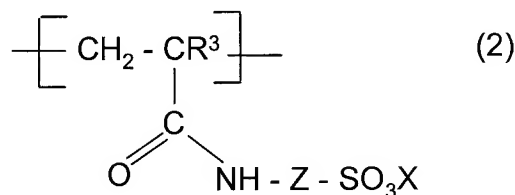
1. (Currently Amended) A process for the preparation of a concentrate ~~concentrates~~ in liquid or liquid-disperse form ~~comprising~~ that comprises

- I) 10 to 80% by weight of a copolymer comprising  
a) 1 to 50% by weight of a repeat structural unit of ~~the~~ formula (1)



wherein R, R<sup>1</sup> and R<sup>2</sup> are identical or different and are hydrogen, a linear or branched alkyl group having in each case 1 to 30 carbon atoms, a linear or branched alkenyl group having in each case 2 to 30 carbon atoms, or R<sup>1</sup> and R<sup>2</sup> together are a C<sub>2</sub>-C<sub>9</sub>-alkylene group,

- b) 49.99 to 98.99% by weight of the repeat structural unit of ~~the~~ formula (2)



in which R<sup>3</sup> is hydrogen, methyl or ethyl, Z is C<sub>1</sub>-C<sub>8</sub>-alkylene and X is an ammonium, alkali metal or alkaline earth metal ion, and

- c) 0.01 to 8% by weight of crosslinking structures formed from monomers with at least two olefinic double bonds,

II) 20 to 90% by weight of a solvent or solvent mixture, one or more emulsifiers, a higher boiling solvent, solvent mixture or mixtures a mixture thereof, and

III) 0 to 30% by weight of water,

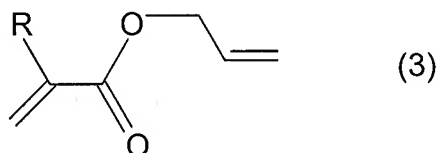
~~wherein the concentrate is made by a process~~ comprising the steps of:

- A) free radically copolymerizing the components a), b) and c) to form ~~a polymer~~ the copolymer in a polymerization medium, ~~which that~~ behaves largely inertly with regard to free-radical polymerization reactions and permits the formation of high molecular weights[[,]];  
B) subsequently adding [[a]] ~~the higher-boiling solvent~~[[,]] or solvent mixture, the one or more emulsifiers, and mixtures or the mixture thereof to the mixture of polymer copolymer and polymerization medium from Step A) without isolating the copolymer from the polymerization medium, where the boiling point of the ~~higher-boiling solvent~~ or solvent mixture is at least 10°C higher than that of the polymerization medium used for the polymerization; and  
C) removing the polymerization medium from the mixture of Step B) ~~without isolating the polymer via a filtration step.~~

2. (Previously Presented) The process in accordance with claim 1, wherein the copolymer comprises 2 to 30% by weight of structural units of the formula (1), 69.5 to 97.5% by weight of structural units of the formula (2), and 0.2 to 3% by weight of crosslinking structures formed from monomers with at least two olefinic double bonds.

3. (Previously Presented) The process in accordance with claim 1, wherein the copolymer has crosslinking structures formed from monomers with at least two olefinic double bonds and are derived from acrylic or methacrylic allyl ester, dipropylene glycol diallyl ether, polyglycol diallyl ether, triethylene glycol divinyl ether, hydroquinone diallyl ether, tetraallyloxyethane, allyl or vinyl ethers of multifunctional alcohols, tetraethylene glycol diacrylate, triallylamine, trimethylolpropane diallyl ether, methylenebisacrylamide or divinylbenzene.

4. (Currently Amended) The process in accordance with claim 1, wherein the copolymer has crosslinking structures derived from monomers of ~~the~~ formula (3),



in which R is hydrogen, methyl or ethyl.

5. (Currently Amended) The process in accordance with claim 1, wherein the concentrate comprises 20 to 60% by weight of the copolymer.
6. (Currently Amended) The process in accordance with claim 1, wherein the concentrate comprises 30 to 80% by weight of the solvent or solvent mixture, the one or more emulsifiers, ~~higher boiling solvent, solvent mixture or mixtures~~ or the mixture thereof.
7. (Previously Presented) The process in accordance with claim 1, wherein the concentrate comprises 0 to 10% by weight of water.
8. (Currently Amended) A concentrate made by a the process in accordance with claim 1.
9. (Cancelled)
10. (Currently Amended) The process in accordance with claim 1, wherein the adding step B) further comprises adding water to the ~~polymer~~ copolymer and polymerization medium.
11. (Currently Amended) The process in accordance with claim 1, wherein the removing step C) further comprises removing the polymerization medium at a pressure lower than atmospheric pressure.
12. (Currently Amended) The process in accordance with claim 1, wherein the removing step C) further comprises removing the polymerization medium at a temperature greater than room temperature.
13. (Currently Amended) The process in accordance with claim 2, wherein the structural units of the formula  $\text{(H)}$  (1) are derived from N-vinylpyrrolidone.

14. (Previously Presented) The process in accordance with claim 2, wherein the structural units of the formula (2) are derived from ammonium salt of 2-acrylamino-2-methylpropanesulfonic acid.

15. (Currently Amended) The process in accordance with claim 1, wherein the ~~higher-boiling~~ solvent or solvent mixture added during Step B is selected from the group consisting of hydrocarbons, ester oils, vegetable oils, silicone oils, and mixtures thereof.

16. (Currently Amended) The process in accordance with claim 1, wherein the ~~higher-boiling~~ solvent or solvent mixture added during Step B is selected from the group consisting of hydrocarbon oils with linear or branched, saturated or unsaturated C<sub>7</sub>-C<sub>40</sub>-carbon chains, sunflower oil, corn oil, soybean oil, rice oil, jojoba oil, babusscu oil, pumpkin oil, grapeseed oil, sesame oil, walnut oil, apricot oil, macadamia oil, avocado oil, sweet almond oil, lady's smock oil, castor oil, olive oil, peanut oil, rapeseed oil, coconut oil, beef tallow, perhydrosqualene, lanolin, purcellin oil, Guerbet alcohols having 6 to 18 carbon atoms, esters of linear (C<sub>6</sub>-C<sub>13</sub>)-fatty acids with linear (C<sub>6</sub>-C<sub>20</sub>)-fatty alcohols, esters of branched (C<sub>6</sub>-C<sub>13</sub>)-carboxylic acids with linear (C<sub>6</sub>-C<sub>20</sub>)-fatty alcohols, esters of linear (C<sub>6</sub>-C<sub>18</sub>)-fatty acids with branched alcohols, C<sub>1</sub>-C<sub>30</sub>-carboxylic monoesters and polyesters of sugars, C<sub>1</sub>-C<sub>30</sub>-monoesters and polyesters of glycerol, beeswax, paraffin wax, microwaxes, cetylstearyl alcohol; fluorinated and perfluorinated oils, monoglycerides of C<sub>1</sub>-C<sub>30</sub>-carboxylic acids, diglycerides of C<sub>1</sub>-C<sub>30</sub>-carboxylic acids, triglycerides of C<sub>1</sub>-C<sub>30</sub>-carboxylic acids, for example triglycerides of caprylic/capric acids, ethylene glycol monoesters of C<sub>1</sub>-C<sub>30</sub>-carboxylic acids, ethylene glycol diesters of C<sub>1</sub>-C<sub>30</sub>-carboxylic acids, propylene glycol monoesters of C<sub>1</sub>-C<sub>30</sub>-carboxylic acids, propylene glycol diesters of C<sub>1</sub>-C<sub>30</sub>-carboxylic acids, propoxylated and ethoxylated derivatives thereof, and mixtures thereof.

17. (Cancelled).

18. (New) The process in accordance with claim 1, wherein the polymerization medium is selected from the group consisting of water, tertiary alcohols having 3 to 30 carbon atoms, and tertiary hydrocarbons having 3 to 30 carbon atoms.

19. (New) The process in accordance with claim 1, wherein the polymerization medium is tert-butanol.